

## Maintenance Olympus 6500/10000

To maintain the Olympus pump at its most optimum performance it is essential to follow these instructions:

- 1) Disconnect pump from the mains/electrical supply.
- 2) Remove the pump from the pond/pool, ensuring all the water is removed from the base shell and impeller housing.
- 3) Before any maintenance is carried out on the pump, place it on a firm, flat surface.
- 4) Start by removing any attachments from the outlet. For example the "T" piece, multi hosetail and any hose attached.
- 5) Next step is removal of the outer shell: this is done by holding open the two clips underneath the pump and pushing in an upwards motion. The top shell will lift up and away from the base shell.
- 6) The pump body is then visible and it must be removed from the base shell.
- 7) Place the pump body on a flat surface. To access the impeller, the impeller housing must be removed. This is done by removing the special plastic ring starting from the bottom side (open the hook). Then pull the impeller housing toward the front side.
- 8) When impeller housing is removed, check the impeller for damage or any debris that may be present. Using a soft brush (paintbrush) any debris is easily removed. The impeller has sharp cutter style teeth so care must be taken when maintaining this item.
- 9) To reassemble the pump, reverse the above procedures.
- 10) **⚠ WARNING** never operate the pump without the top and base shell fitted to the motor body.

